

## SAFETY DATA SHEET

## 1. Identification

Product identifier	FOUNDRYPAK
Other means of identification	
Brand Code	738B
Recommended use	For Industrial Use Only
Recommended restrictions	Users should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer		
Company name	HarbisonWalker Internationa	al
Address	1305 Cherrington Parkway, Suite 100	
	Moon Township, Pennsylvar	nia 15108 US
Telephone	General Phone:	412-375-6600
Website	www.thinkHWI.com	
Emergency phone number	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300

### 2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1A
	Serious eye damage/eye irritation	Category 1
	Carcinogenicity	Category 1A
	Specific target organ toxicity, repeated exposure	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	May cause cancer by inhalation. Causes severe skin burns and eye damage. Causes serious eye damage. Causes damage to organs through prolonged or repeated exposure.
Precautionary statement	
Prevention	Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.
Response	Get medical advice/attention if you feel unwell.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

## 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous	)	1344-28-1	60 - 80
Amorphous Silica	SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE)	7631-86-9	2.5 - 10
Kyanite		1302-76-7	2.5 - 10
Orthophosphoric Acid		7664-38-2	2.5 - 10
Diiron Trioxide		1309-37-1	1 - 2.5
Quartz (SiO2)		14808-60-7	1 - 2.5
Titanium Dioxide		13463-67-7	1 - 2.5
Cristobalite		14464-46-1	0.1 - 1
Other components below repor	table levels		2.5 - 10

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
5. Fire-fighting measures	
Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.
6. Accidental release meas	sures
Personal precautions,	Keep unnecessary personnel away. Material can be slippery when wet. Wear appropriate

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Protect from freezing. Store between 10°C (50°F) and 32°C (90°F) to avoid separation and prolong shelf life.

#### 8. Exposure controls/personal protection

#### **Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
luminium Oxide Non-Fibrous) (CAS 344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
ristobalite (CAS 464-46-1)	PEL	0.05 mg/m3	
iiron Trioxide (CAS 309-37-1)	PEL	10 mg/m3	Fume.
rthophosphoric Acid (CAS 664-38-2)	PEL	1 mg/m3	
uartz (SiO2) (CAS	PEL	0.05 mg/m3	
4808-60-7) tanium Dioxide (CAS	PEL	15 mg/m3	Total dust.
3463-67-7) S. OSHA Table Z-3 (29 CFR 1910)	1000)		
omponents	Туре	Value	Form
luminium Oxide Non-Fibrous) (CAS 344-28-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
morphous Silica (CAS 531-86-9)	TWA	0.8 mg/m3	
		20 mppcf	
ristobalite (CAS 1464-46-1)	TWA	0.05 mg/m3	Respirable.
		1.2 mppcf	Respirable.
iron Trioxide (CAS 309-37-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
uartz (SiO2) (CAS 4808-60-7)	TWA	0.1 mg/m3	Respirable.
/		2.4 mppcf	Respirable.
tanium Dioxide (CAS 3463-67-7)	TWA	5 mg/m3	Respirable fraction.
,		15 mg/m3	Total dust.
		50 mppcf	Total dust.

<b>US. ACGIH Threshold Limit Values</b>	6
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Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
Kyanite (CAS 1302-76-7)	TWA	1 mg/m3	Respirable fraction.
Orthophosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide to Components	Chemical Hazards Type	Value	Form
Amorphous Silica (CAS 7631-86-9)	TWA	6 mg/m3	
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
Orthophosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.
logical limit values	No biological exposure limits noted for	the ingredient(s).	
osure guidelines	Occupational exposure to nuisance due should be monitored and controlled. Oc and respirable crystalline silica should be	cupational exposure to nuisa	
propriate engineering trols	Good general ventilation (typically 10 a should be matched to conditions. If app or other engineering controls to maintai exposure limits have not been establish wash facilities and emergency shower	licable, use process enclosur n airborne levels below recor ned, maintain airborne levels	es, local exhaust ventilation nmended exposure limits. In to an acceptable level. Eye
vidual protection measures,	such as personal protective equipmer	nt	
Eye/face protection	Wear safety glasses with side shields (	or goggles) and a face shield	
Skin protection Hand protection	Wear appropriate chemical resistant glo	oves.	
Other	Wear appropriate chemical resistant clo		apron is recommended.
Respiratory protection	Use a NIOSH/MSHA approved respirat exceeding the exposure limits.	or if there is a risk of exposur	e to dust/fume at levels
Thermal hazards	Wear appropriate thermal protective clo	othing, when necessary.	
neral hygiene	Observe any medical surveillance requ measures, such as washing after hand	irements. Always observe go	od personal hygiene

## 9. Physical and chemical properties

Solid.
Solid lump
Not available.
Not available.

Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	,
Prostivity	The product is stable and pop reactive under permal conditions of use, storage and trap

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

## 11. Toxicological information

## Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.	
Skin contact	Causes severe skin burns.	
Eye contact	Causes serious eye damage.	
Ingestion	Causes digestive tract burns.	
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.	
Information on toxicological effects		
Acute toxicity	Not known.	

Skin corrosion/irritation	Causes severe skin burns and eye damage.

Serious eye damage/eye irritation	Causes serious eye damage		
Respiratory or skin sensitizatior	ı		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to cause skin sensitization.		
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.		
IARC Monographs. Overall I	Evaluation of Carcinogenicity	/	
Amorphous Silica (CAS 7		3 Not classifiable as to carcinogenicity to humans.	
		1 Carcinogenic to humans.	
Diiron Trioxide (CAS 130 Quartz (SiO2) (CAS 1480		3 Not classifiable as to carcinogenicity to humans. 1 Carcinogenic to humans.	
Titanium Dioxide (CAS 13		2B Possibly carcinogenic to humans.	
US. National Toxicology Pro	ogram (NTP) Report on Carci	nogens	
Cristobalite (CAS 14464-	46-1)	Known To Be Human Carcinogen.	
Quartz (SiO2) (CAS 1480 US. OSHA Specifically Regu	08-60-7) Ilated Substances (29 CFR 1	Reasonably Anticipated to be a Human Carcinogen. Known To Be Human Carcinogen. 910.1001-1050)	
Not regulated.			
Reproductive toxicity	This product is not expected	to cause reproductive or developmental effects.	
Developmental effects			
Quartz (SiO2)	Ell astagon/	0	
Developmental effects - Quartz (SiO2)	• EU calegory	0	
Embryotoxicity			
Quartz (SiO2)		0	
Reproductivity Quartz (SiO2)		0	
Specific target organ toxicity -	Not classified.	0	
single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be		
	harmful. Prolonged exposure may cause chronic effects.		
12. Ecological information			
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Persistence and degradability	No data is available on the d	egradability of this product.	
Bioaccumulative potential	No data available.		
Mobility in soil	No data available.		
Other adverse effects		ntal effects (e.g. ozone depletion, photochemical ozone creation n, global warming potential) are expected from this component.	

## 13. Disposal considerations

Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.
Waste from residues / unused products	Not available.
Contaminated packaging	Not available.
14. Transport information	
DOT	
Not regulated as dangerous g	oods.
ΙΑΤΑ	
Not regulated as dangerous g	oods.
IMDG	

Not regulated as dangerous goods.

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

## 15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.
TSCA Section 12(b) Export Notification (40 CER 707, Subpt. D)	

TSCA Section 12(b) Export N	Notification (40 CFR 7	(07, Subpt. D)	
Not regulated.			
CERCLA Hazardous Substa	•	•	
Orthophosphoric Acid (CAS 7664-38-2)		Listed.	
SARA 304 Emergency release notification			
Not regulated.			
US. OSHA Specifically Regu	lated Substances (29	CFR 1910.1001-1050)	
Not regulated.			
Superfund Amendments and Rea		· · ·	
Hazard categories	Immediate Hazard - Delayed Hazard - Ye Fire Hazard - No Pressure Hazard - N Reactivity Hazard - N	0	
SARA 302 Extremely hazard	ous substance		
MILL PLATE			
Not listed.			
Not listed. SARA 311/312 Hazardous chemical	No		
SARA 311/312 Hazardous	No		
SARA 311/312 Hazardous chemical	No	CAS number	% by wt.
SARA 311/312 Hazardous chemical SARA 313 (TRI reporting)		<b>CAS number</b> 1344-28-1	<mark>% by wt.</mark> 60 - 80
SARA 311/312 Hazardous chemical SARA 313 (TRI reporting) Chemical name			
SARA 311/312 Hazardous chemical SARA 313 (TRI reporting) Chemical name Aluminium Oxide (Non-Fil	prous)	1344-28-1	
SARA 311/312 Hazardous chemical SARA 313 (TRI reporting) Chemical name Aluminium Oxide (Non-Fill Other federal regulations	prous) 112 Hazardous Air P	1344-28-1	60 - 80
SARA 311/312 Hazardous chemical SARA 313 (TRI reporting) Chemical name Aluminium Oxide (Non-Fit Other federal regulations Clean Air Act (CAA) Section Not regulated. Clean Air Act (CAA) Section	prous) 112 Hazardous Air P	1344-28-1	60 - 80
SARA 311/312 Hazardous chemical SARA 313 (TRI reporting) Chemical name Aluminium Oxide (Non-Fit Other federal regulations Clean Air Act (CAA) Section Not regulated. Clean Air Act (CAA) Section Not regulated. Safe Drinking Water Act (SDWA)	prous) 112 Hazardous Air P 112(r) Accidental Re Not regulated.	1344-28-1 Follutants (HAPs) List	60 - 80

#### US state regulations

#### WARNING: This product contains a chemical known to the State of California to cause cancer.

#### US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (SiO2) (CAS 14808-60-7)	Listed: October 1, 1988
Titanium Dioxide (CAS 13463-67-7)	Listed: September 2, 2011

# US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Cristobalite (CAS 14464-46-1) Orthophosphoric Acid (CAS 7664-38-2) Quartz (SiO2) (CAS 14808-60-7) Titanium Dioxide (CAS 13463-67-7)

#### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

#### 16. Other information, including date of preparation or last revision

Issue date Revision date	06-03-2015 08-13-2018
Version #	02
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.